



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship Nov. 20

D350-616-013
Job Sheet 168544



Part No: D350-616-013

Job Qty: 1 ea

Part Name: Deck Plate & Tie Down



CHG004

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/16/17

Job Tracking No:

Due Date: 11/20/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: EC Aviation (CECAV01)

Hangar 7, Douglas Road, Cape Town International Airport Cape Town, , 7525 South Africa ph:27829080001

Note: 09/20/2017 LMC Not Compatible With Dart Sliding Door Hinge Mod Kit.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea	11/20/17	11/20/17	0.00	0.00	Start Up Stores/Pkg-2	5		NOV 17 2017
110	Packaging	1 pcs	11/20/17	11/20/17	0.00	0.00	Packaging1			NOV 17 2017
120	QC	1 pcs	11/20/17	11/20/17	0.00	0.00	QC4			
125	DC	1 pcs	11/20/17	11/20/17	0.00	0.00	DC			
130	Packaging	1 pcs	11/20/17	11/20/17	0.00	0.00	Packaging3			
140	QC21-FG	1 Ea	11/20/17	11/20/17	0.00	0.00	QC21			NOV 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2360 5010862	1	4	0	0
	D3179-041 5010861	1	6	0	0
130-Packaging	D350-616-015 F164903	1	4	0	0

Part Specifications

Specifications could not be found.

Plex 11/16/17 10:55 AM dart.lacelle.linda

QA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS			
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QS1042) Approval
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Description Work Order Deviation

DART
AEROSPACE
S010866



Deck Plate & Tie Down

PART NO:
Revision:
Operation:
Change No:

D350-616-013

Start up Operation

Mfg Date: 11/17/17
Job No: 168544

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

Root Cause					
Environment ☐	No Re-verification ☐	Crushing ☐	Countersink ☐	Out of Sequence ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Heat Treat ☐	Cut Too Short ☐	Off-set ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Mislabeled ☐	Over/Under tolerance ☐
Equip/Tooling ☐	Supplier ☐	Marks/Chatter ☐	Drill Holes ☐	Fit/Function ☐	Part Incorrect ☐
Handling/Pre ☐	Training ☐			Misaligned/off center ☐	Part Lost/Missing ☐
Material ☐	Use for Testing ☐				Part Moved ☐
Internal Transport ☐	Poor Information ☐				Drawing ☐
Tribal Knowledge ☐	Rushing ☐				Finish ☐
LOA ☐	Product Improvement ☐				Misread ☐
Substation ☐	Process Improvement ☐				Turning Sequence ☐
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐				
		OTHER : _____			

REFERENCE ONLY

QTY - 011	QTY - 013	QTY - 015	Part Number	Description
X			D350-616-011	Emergency Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370-1	LITTER ASSEMBLY
1			D4812-041	PATIENT STOP ASSY (REPLACES D2493)
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D4780-041	FWD COVER MOUNTING BRACKET ASSY
		1	D5387-041	AFT COVER MOUNTING BRACKET ASSY (REPLACES D4779-041)
		1	D5388-1	STUB COVER (REPLACES D4778-1 AND D3494-1)
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		7	MS35207-263	SCREW
		13	NAS1149D0363J	WASHER (or AN960JD10)

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CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

DATE: 16.03.11
CERT. NO.: SH96-10
ISSUE NO.: 3

H	D5387-041 AND D5388-1 WERE D4779-041 AND D4788-1; REVISED SHT 3; ADDED TRIM NOTE ON SHEET 10. REASON: PAR15-415 AND PAR15-467.	MB	16.03.11
G	D4812-041 PATIENT STOP ASSY WAS D2493 (SH1), UPDATE WEIGHT AND BALANCE TABLE (SH2), NEW PART/ FIGURE (SH7), REVISE FIGURE (SH9), ADD OPTION APPLICABILITY NOTE (SH11)	DB	13.04.01
F	REPLACE MMS-D350-616 REF. WITH ICA-D350-616 INCORPORATE DSI 9645	DC	13.03.01
E	MAKE DSI 9310 STANDARD, D3179-041 REPLACES D2350	RF	08.11.07
D	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	MB		
CHECKED	ASS	DRAWING NO.	REV. H
MFG. APPR.	N/A	D350-616	SHEET 1 OF 13
APPROVED		TITLE	SCALE
DE APPR.		AS 350/355 LITTER KIT INSTALLATION	NTS
DATE	16.03.11	COPYRIGHT © 1995 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Part Number: D350-616-011

Description: **EMERGENCY LITTER**

[illegible]